



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5326-043
Job Sheet 182859



Part No: D5326-043

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/14/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A SHEETS 2,4 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Large Fab-6		DC 2018-08-13
100	Large Fab	4 pcs	9/14/18	9/14/18	0.00	4.44	Large Fab 1		DC 2018-09-13
110	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC10		
120	QC	4 pcs	9/14/18	9/14/18	0.00	0.00	QC5		
130	Packaging	4 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	4 Ea	9/14/18	9/14/18	0.00	0.00	QC21		21 SEP 13

Part Op 100 - 1- Cut D5326-3 as per dwg 2- Drill holes as per dwg D5332 using DT10195 4- Weld bushing and end cap in rib as
Descriptions: per dwg and grind flush

130 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5327-15	Cap	4 Ea (1 ea)	90-Start up Operation	5108289
D5338-1	Bushing	8 Ea (2 ea)	90-Start up Operation	5099609
M304TS0.500W.049	Square Tubing	7.2000 ft (1.8 ea)	90-Start up Operation	5082234

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5327-15	4	1	0
	D5338-1	8	9	0
	M304TS0.500W.049	7	331	0



Container No: S109804



Part: D5326-043

Job No: 182859

Serial No/Batch: S109804

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

cifications

ould not be found.

Plex 9/5/18 9:52 AM dart.white.jesse